

# PPR-C Blue Fusion Pipes

Per CE marking and the harmonised standards listed below. Year: 2026.

## Manufacturer

Product line	PPR-C Blue Fusion Pipes
Manufacturer	VALA Pipes · EBA Banyo Ürünleri San. Tic. Ltd. Şti.
Factory address	Velimeşe O.S.B. Mah. 227. Sok. No: 24/1, Çerkezköy / Tekirdağ / Türkiye
Head office	Ferhatpaşa Mah. Mareşal Fevzi Çakmak Cad. 35 Sok. No: 48, Ataşehir / İstanbul / Türkiye
Contact	+90 540 440 22 00 · info@vala.com.tr

## Intended use

High-flow building risers, Long horizontal mains in multi-storey projects, Hot and cold pressurised water.

## System for assessment & verification

Quality management system per ISO 9001. CE conformity assessment per the applicable harmonised standards (see below). Routine factory production control with sampling per the relevant standard's annex.

## Harmonised / referenced standards

Scope	Standard
Pipes	TS EN ISO 15874 (PN20+)
Heat fusion	DVS 2207-11
Quality system	ISO 9001
Conformity	CE marking

## Declared performance — summary

Pressure classes	PN20+
Service temperature	Continuous service ≤ 70 °C; short-term peaks up to 95 °C
Joining method	Heat (socket) fusion at 260 °C ±10 °C per DVS 2207-11
Certifications	CE · ISO 9001 · TSE · DIN
Manufacturer warranty	Up to 50 years (per product line, when installed and used per published guidelines)

*This is a public summary of the Declaration of Performance for tendering reference. The signed, project-specific DoP including batch / production-run identifiers is available on request from info@vala.com.tr.*

Signed at Çerkezköy, Türkiye on behalf of the manufacturer.

-----  
Quality Manager · EBA Banyo Ürünleri San. Tic. Ltd. Şti.